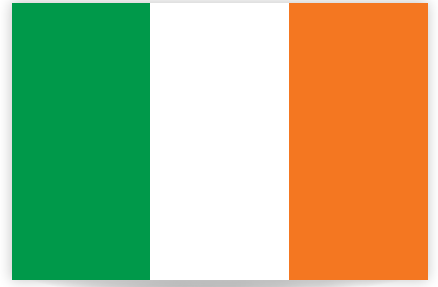


IRELAND

Ireland is Wisconsin's fifth largest trade partner, ranking 21st among the state's export destinations and 4th among the state's import sources.



EXPORTS

\$208 billion from Wisconsin to Ireland in 2024

TOP 3 GOODS EXPORTS TO IRELAND IN 2024



1. **Industrial machinery:** \$60 million
2. **Plastics:** \$35 million
3. **Scientific and medical instruments:** \$33 million

TOP 3 AGRICULTURAL EXPORTS TO IRELAND IN 2024



1. **Enzymes, rennet, etc.:** \$30 million
2. **Food industry residues:** \$12 million
3. **Prepared vegetables, nuts, etc.:** \$2 million

RANK



Ireland is the largest market for Wisconsin's exports of enzymes used in the production of penicillin, and Wisconsin is the top exporter of these products to Ireland of all U.S. states.

Wisconsin has been an investment destination for multiple Irish food companies, highlighting one of Wisconsin's major industry strengths.

(SOURCE: ORBIS AND UNIWORLD)

“Kerry expanded from Ireland to the U.S. in the 1980s and established our first site in Jackson, Wisconsin. Since then, we’ve acquired more than 70 businesses in North America, with Wisconsin as our base. We built our North America headquarters—a 260,000-square-foot Innovation Center sitting on 129 acres—in Beloit. The LEED Certified center is home to customer co-creation spaces supported by food science labs, test kitchens, a pilot manufacturing plant, and more. It is a space where we inspire food and nourish life, supporting the world’s leading food and beverage companies.

Given our strong foundation in dairy, it was a natural progression to invest in these centers as well as our six other sites across Wisconsin. We now employ almost 2,000 colleagues in the state. Although dairy continues to be a significant focus for Kerry, we have transformed into a taste and nutrition company, committed to making sustainable food and beverage solutions that are better for people and the planet.”

John Cahalane

President and CEO

Kerry North America (Beloit)